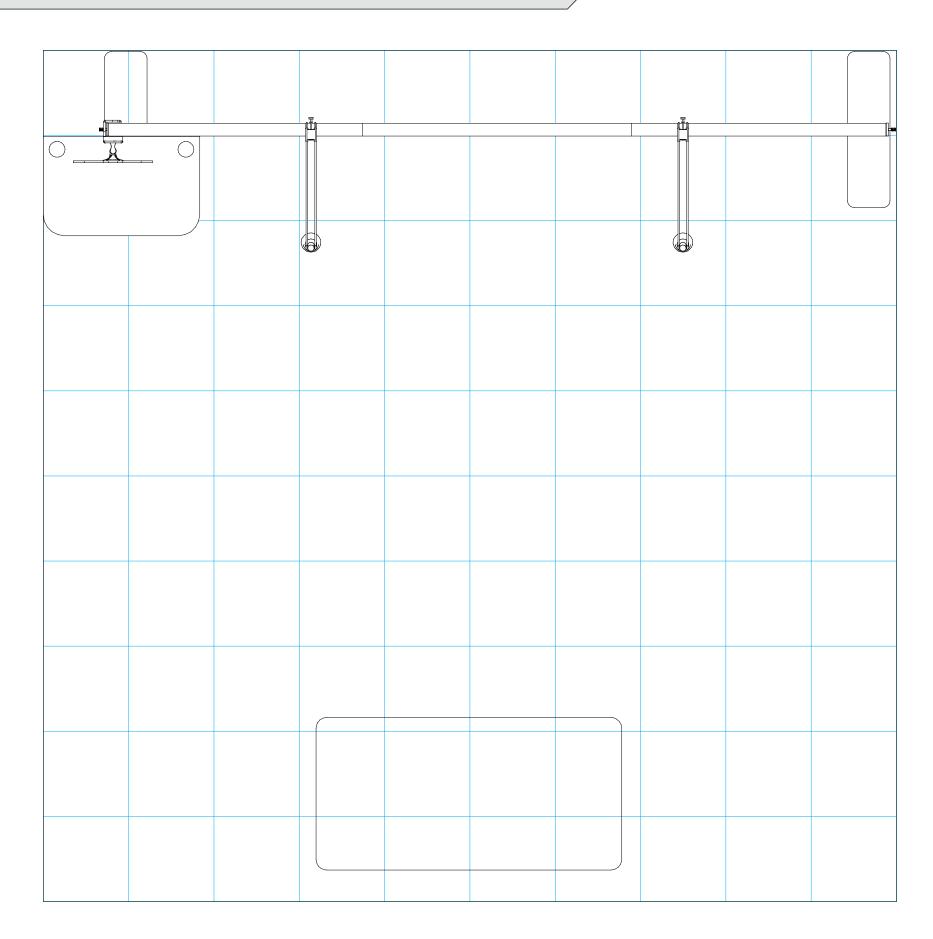
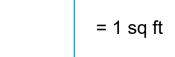


SETUP INSTRUCTIONS

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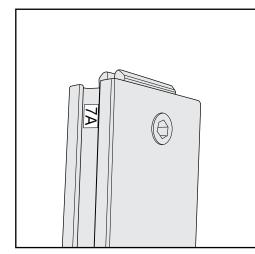


General Setup Instructions

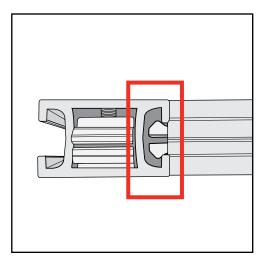
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

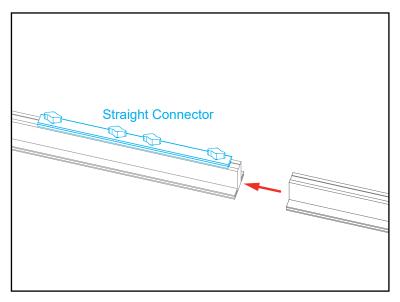


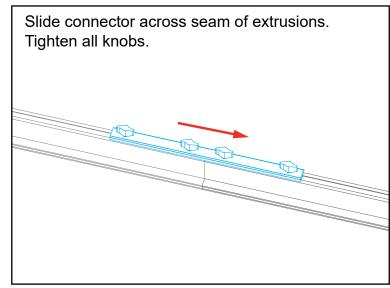
ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

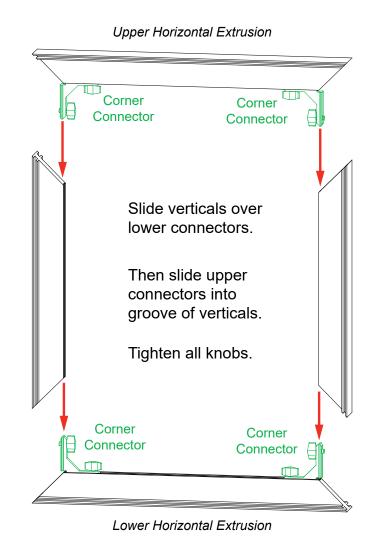
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

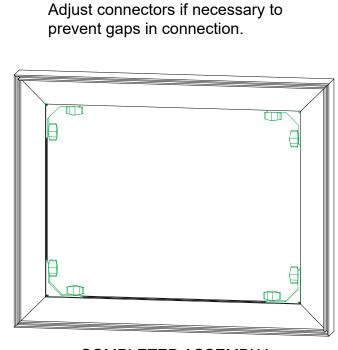
Corner Connection

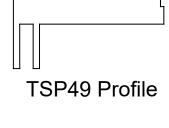
- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.







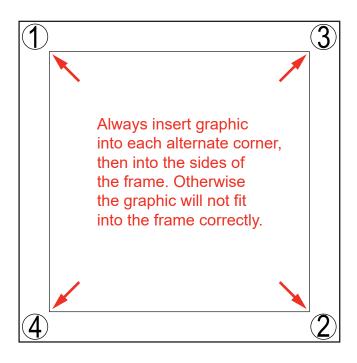
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

The Perfect Fit

SEG Graphic Installation in 3 Steps

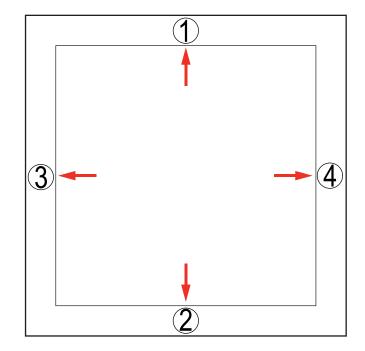
STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner **2**, then corner **3**, then corner **4**.

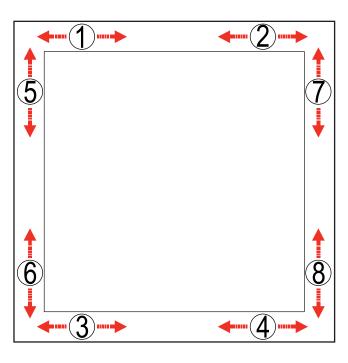
STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

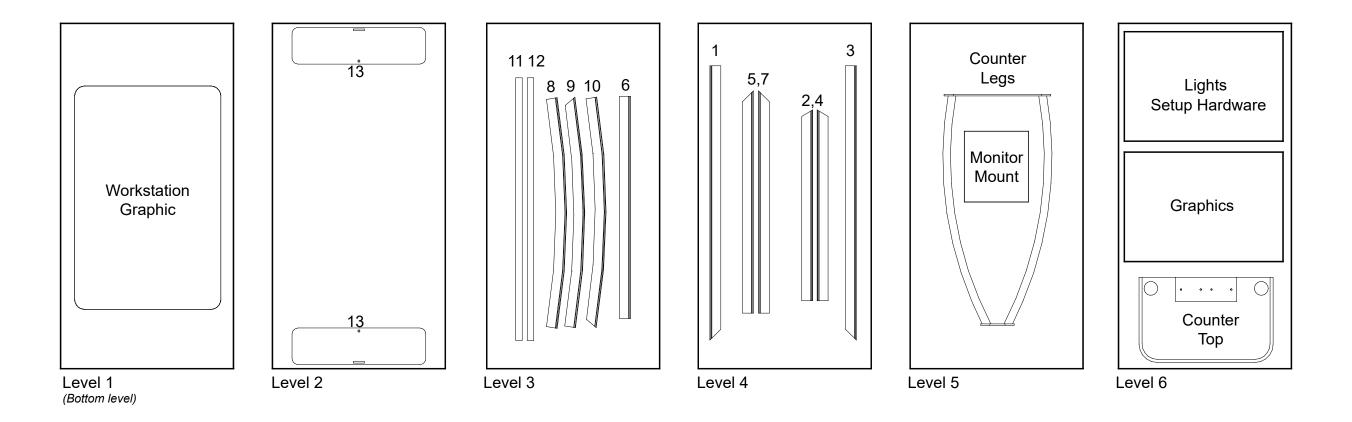
Install video.



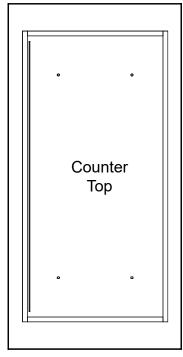


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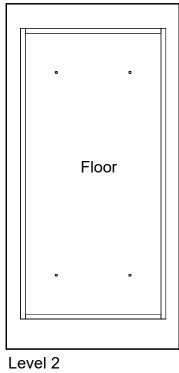
Top View of Each Level



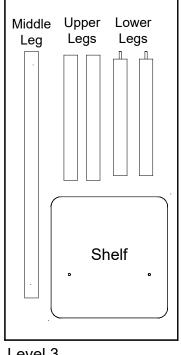
Top View of Each Level



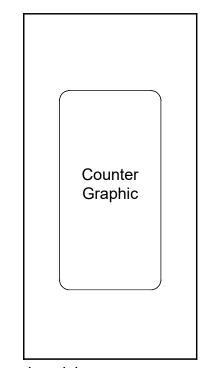












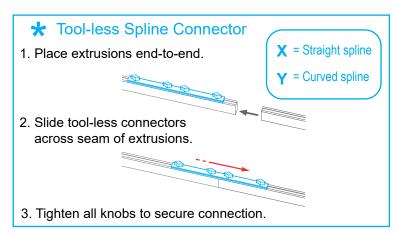
Setup Hardware

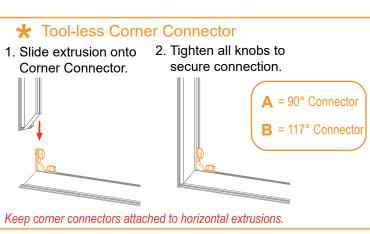
Level 4

Case 2 of 2

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	31.305"h TSP49 Vertical Extrusion
5	1	36.467"w TSP49 Horizontal Extrusion
6	1	36.467"w TSP49 Horizontal Extrusion
7	1	36.467"w TSP49 Horizontal Extrusion
8	1	38.019"w TSP49 curved Horizontal Extrusion
9	1	38.019"w TSP49 curved Horizontal Extrusion
10	1	38.019"w TSP49 curved Horizontal Extrusion
11	1	45.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
13	2	6" x 22" End Base Plate w/ foot

Assemble frame flat on ground.

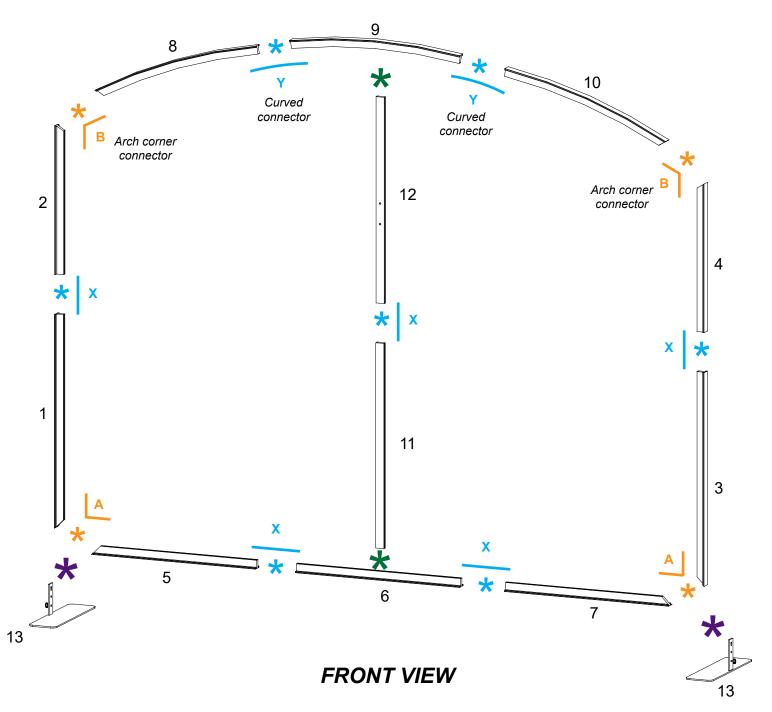


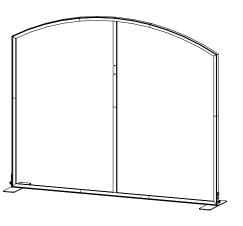


Steps:

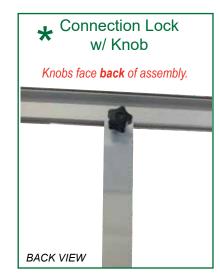
Refer to the Tool-less Frame Assembly general information page.

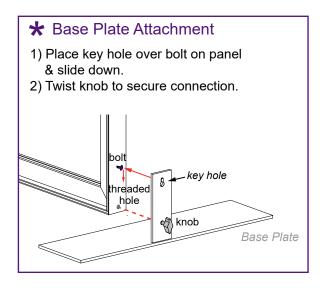
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plates [13] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.





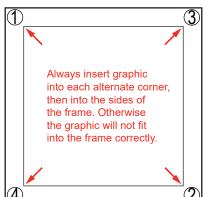
When assembled





SEG Graphic Installation

STEP 1: Attach Corners

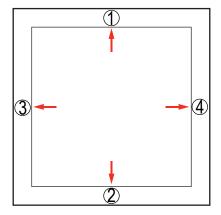


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



STEP 2: Attach Middle



STEP 3: Attach Sides

4-4

To remove the graphic from the frame, locate

the fabric pull tab.

Gently pull on the tab

to remove the graphic.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

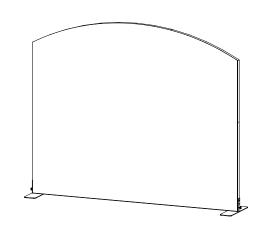


Do the same for welt on opposite side, at repeat for locations 5 & 6 and 7 & 8.

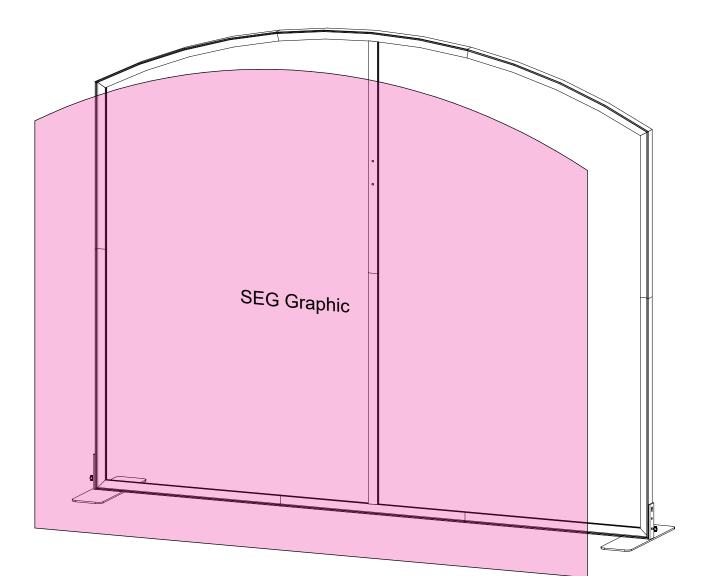
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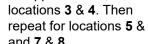
Steps:

1) Apply SEG Graphic to front of assembled frame.



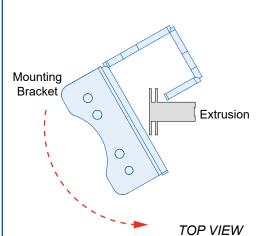
When assembled





★ Workstation Bracket Attachment

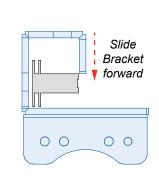
Hook the Mounting Bracket over the vertical extrusion.



Slide bracket forward, then down onto V4 connector.

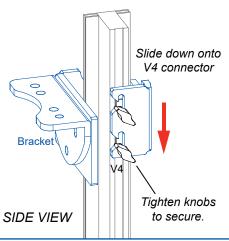
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V4 connectors stay permanently attached to vertical extrusion.



underside of counter top.

Tighten thumb screws to secure connection to inside of frame.

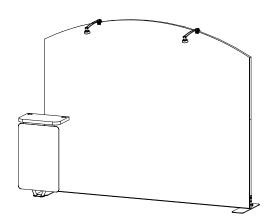


Steps:

- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See Workstation Bracket Attachment detail.
- 2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
- 3) Affix Graphic to front of workstation assembly, using Velcro.

Light

4) Attach Lights to top of backwall as shown. See Light Attachment detail.



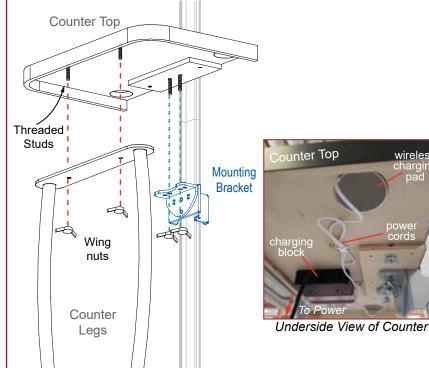
When assembled

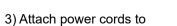
Light

Workstation Assembly

- 1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.
- 2) Connect Counter Top to Mounting Bracket, using wing nuts.

UNDERSIDE VIEW

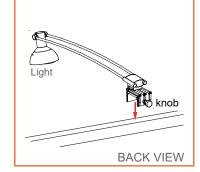


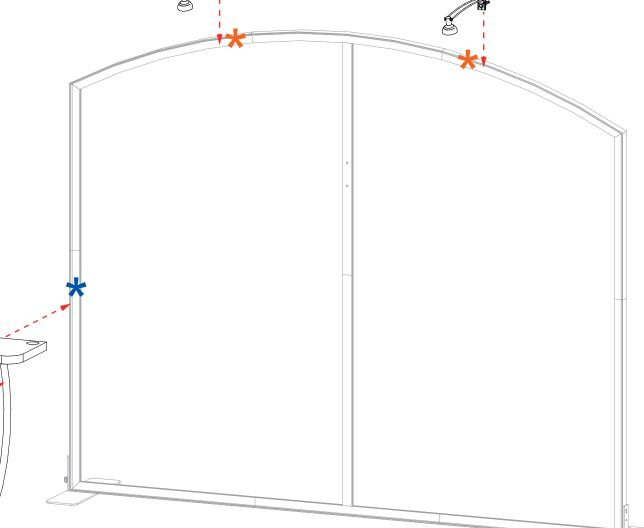


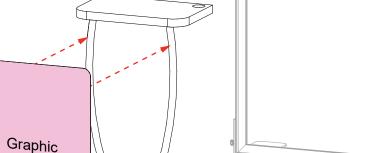
Attach clamp of stem light wireless chargers. to top of horizontal extrusion Keep cords attached to where desired.

> Twist knob on back to tighten in place.

* Light Attachment



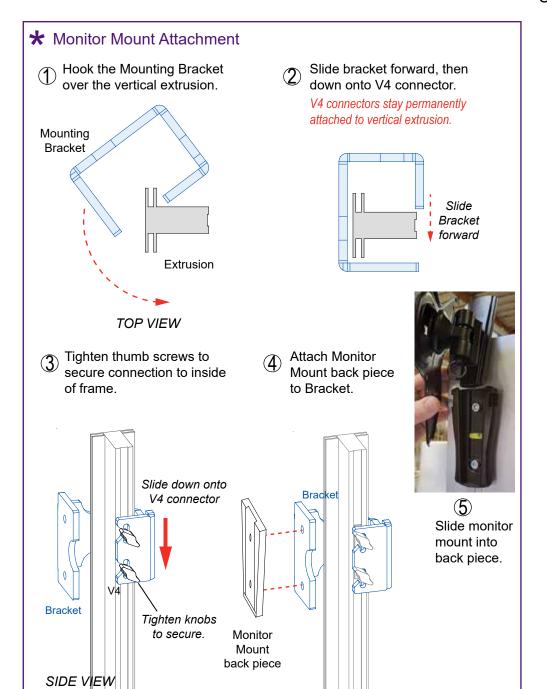


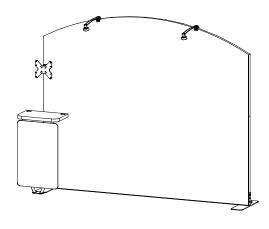


Workstation

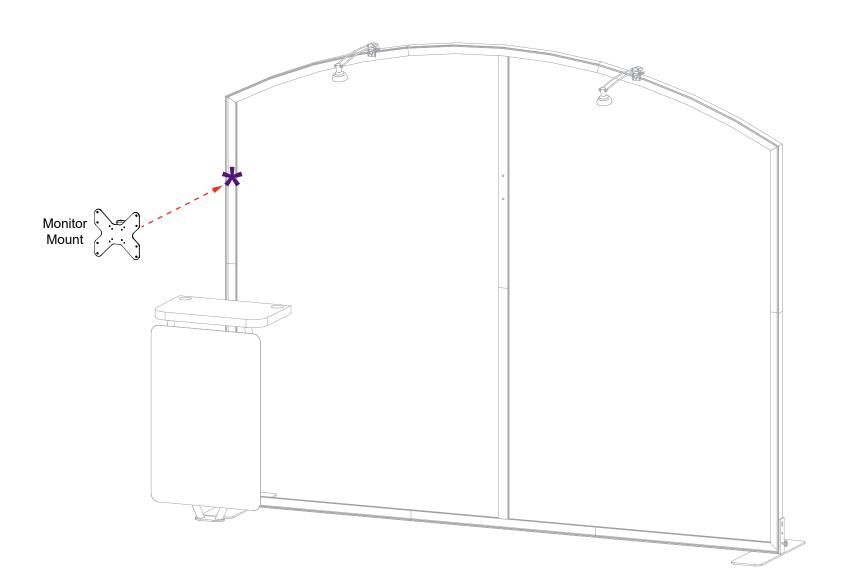
Steps:

1) Attach Monitor Mount to backwall vertical as shown. See Monitor Mount Bracket Attachment detail.





Completed Assembly



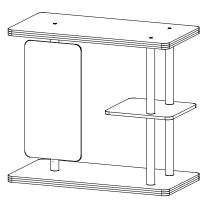
Order #XXXXX SYM-404 Counter Assembly

tem	Qty.	Description
	2	17.25"h aluminum Leg (lower)
	2	18.5"h aluminum Leg (upper)
	1	36.5"h aluminum Leg (middle)
	1	43"w x 21.5"d Counter Base
	1	17.95"w x 17.92"d Counter Shelf
	1	43"w x 21.5"d Counter Top

Steps:

Note: Assemble counter upside-down.

- 1) Attach upper legs to underside of Counter Top. Twist to tighten.
- 2) Connect lower Legs through Counter Shelf to upper Legs, as shown.
- 3) Attach middle leg to underside of Counter Top. Twist to tighten.
 Note: Holes for standoff graphic should face front of assembly.
- 4) Place Counter Base over lower & middle Legs & secure with wing nuts.5) Turn counter unit over & attach Graphic to middle leg, using Clamps w/ Velcro.



When assembled

Assemble unit upside-down.

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