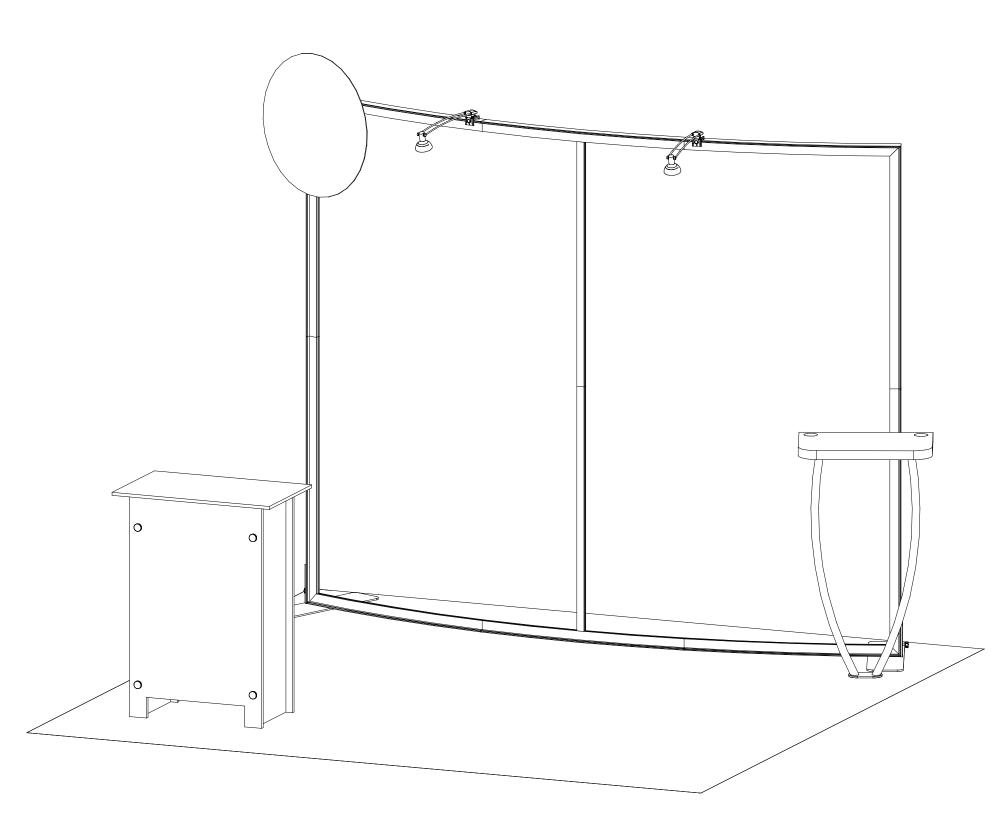
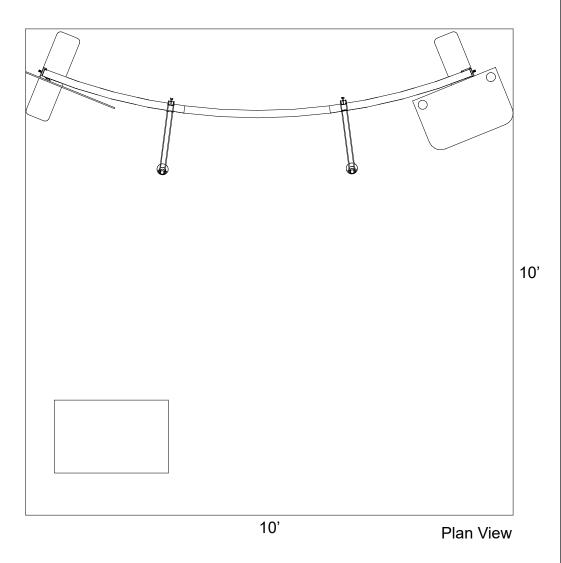
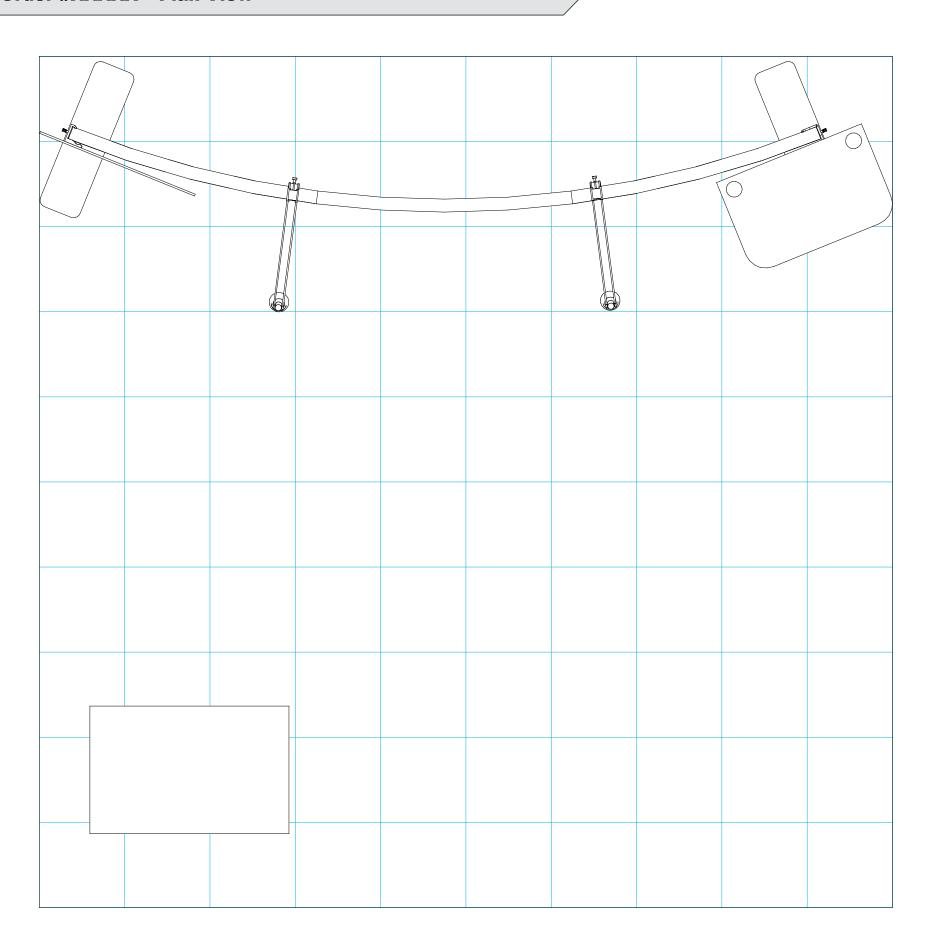
Order #XXXXX SYK-1029 - 10' x 10' Portable Display

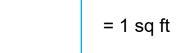




SETUP INSTRUCTIONS

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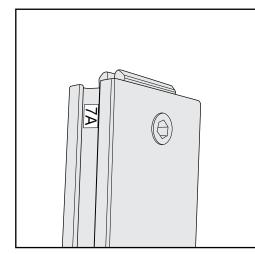


General Setup Instructions

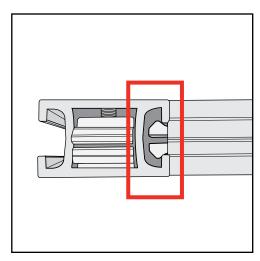
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

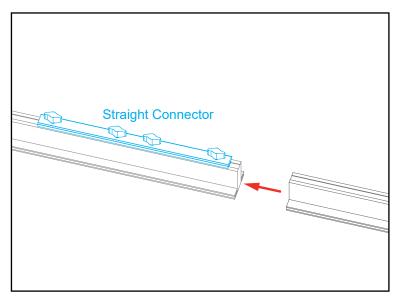


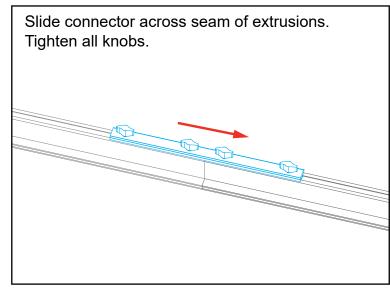
ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

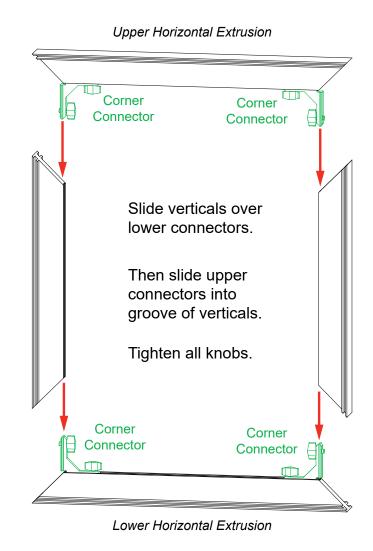
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

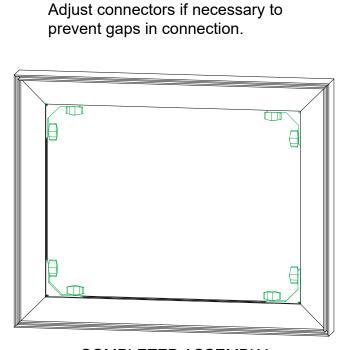
Corner Connection

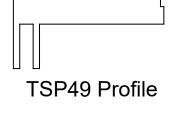
- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.







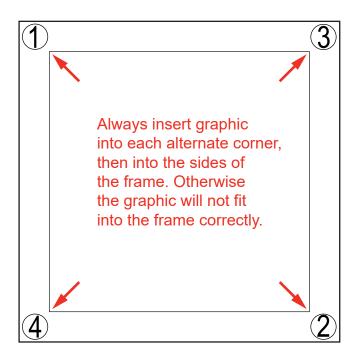
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

The Perfect Fit

SEG Graphic Installation in 3 Steps

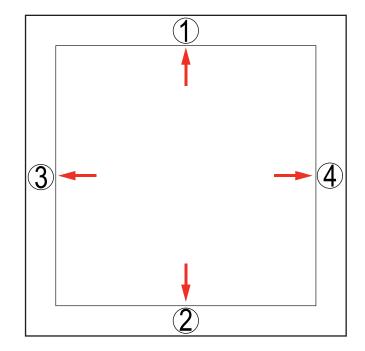
STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner **2**, then corner **3**, then corner **4**.

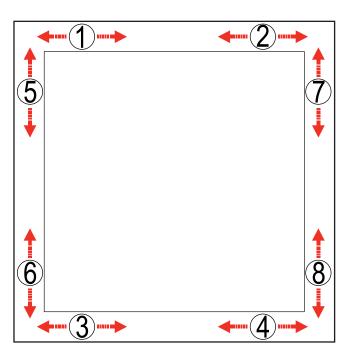
STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

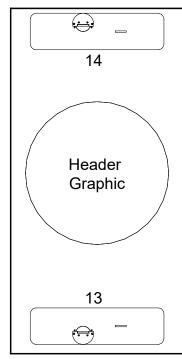
Install video.



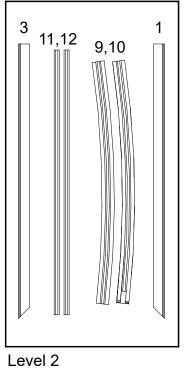


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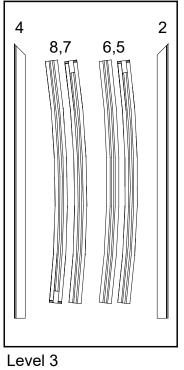
Top View of Each Level

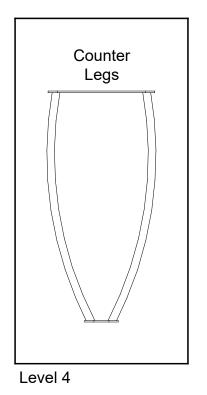


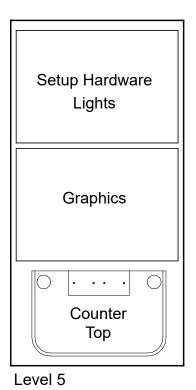






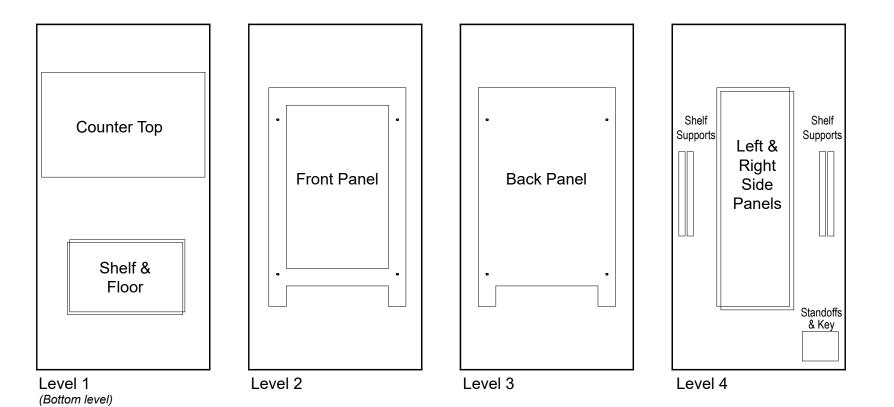








Top View of Each Level



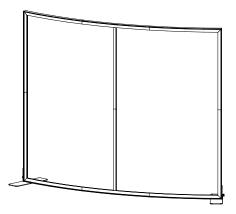
Order #XXXXX Backwall Frame Assembly

ltem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.166"w TSP49 curved Horizontal Extrusion
6	1	36.166"w TSP49 curved Horizontal Extrusion
7	1	36.166"w TSP49 curved Horizontal Extrusion
8	1	36.166"w TSP49 curved Horizontal Extrusion
9	1	36.166"w TSP49 curved Horizontal Extrusion
10	1	36.166"w TSP49 curved Horizontal Extrusion
11	1	41.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
13	2	6" x 22" Base Plate w/ flange

Steps:

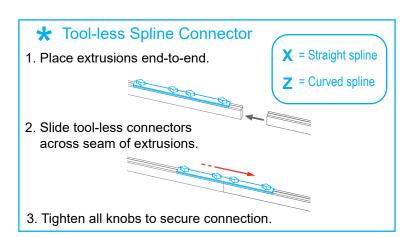
Refer to the Tool-less Frame Assembly general information page.

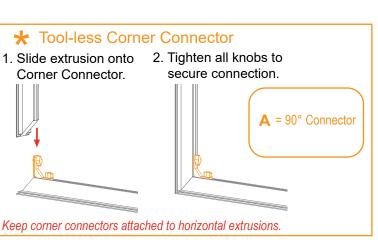
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline Connectors labeled [X] & [Z].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plates [13] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.

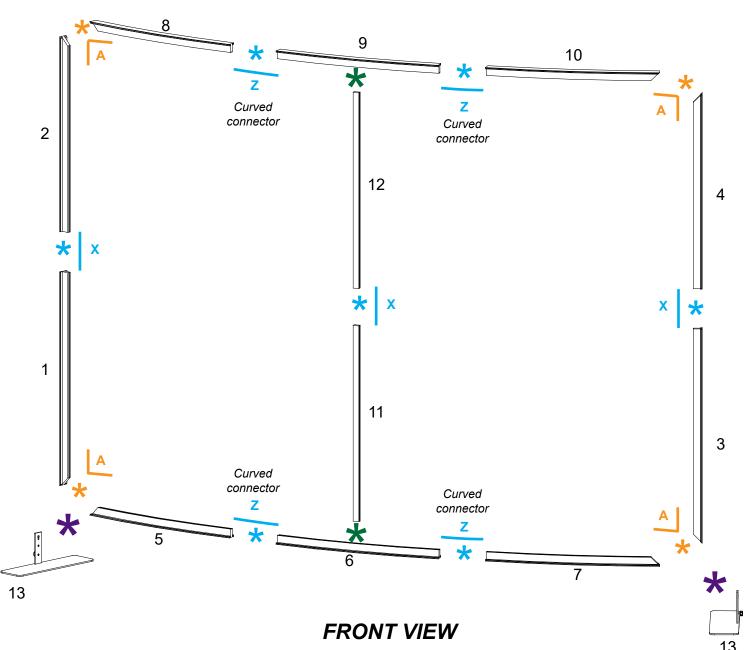


When assembled

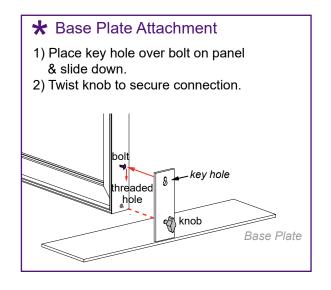
Assemble frame flat on ground.





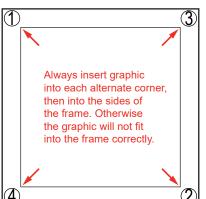






SEG Graphic Installation

STEP 1: Attach Corners



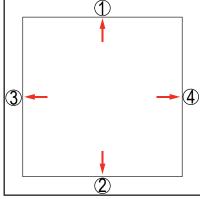
Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

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Repeat for opposite corner 2, then corner 3, then corner 4.



STEP 2: Attach Middle



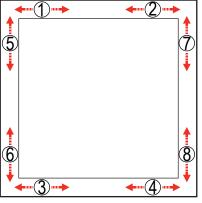
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press STEP 3: Attach Sides the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and



corner at location 2.

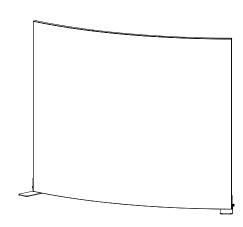


To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

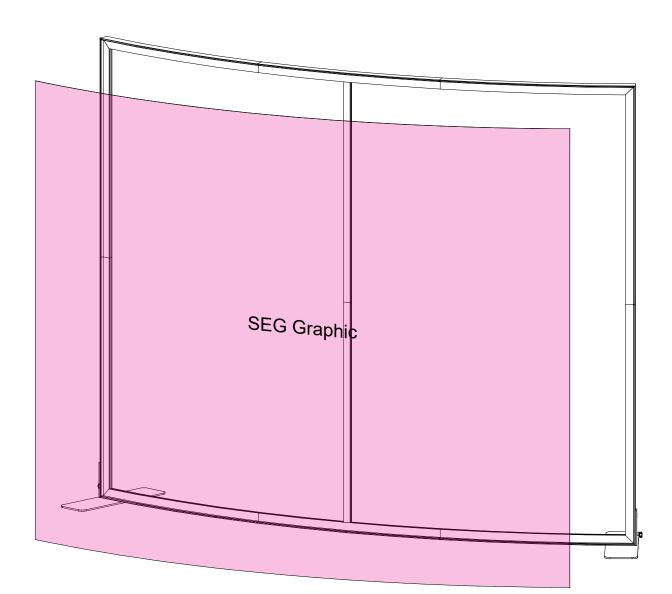
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:

1) Apply SEG Graphic to front of assembled frame.



When assembled

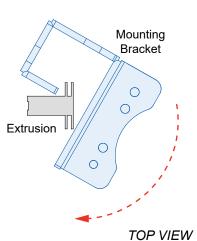


FRONT VIEW

Order #XXXXX Backwall Attachments

★ Workstation Bracket Attachment

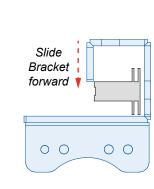
Hook the Mounting Bracket over the vertical extrusion.



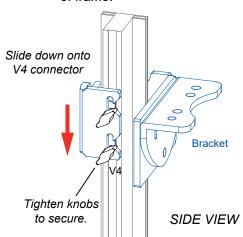
2 Slide bracket forward, then down onto V4 connector.

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V4 connectors stay permanently attached to vertical extrusion.

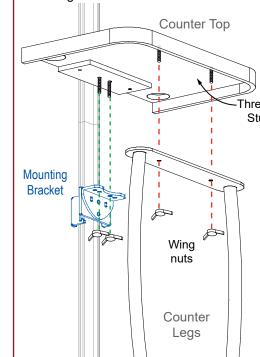


Tighten thumb screws to secure connection to inside of frame.



Workstation Assembly

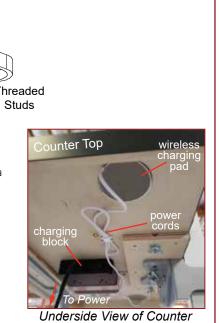
- 1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.
- 2) Connect Counter Top to Mounting Bracket, using wing nuts.



UNDERSIDE VIEW

Attach power cords to wireless chargers.

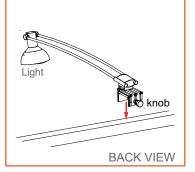
Keep cords attached to underside of counter top.



* Light Attachment

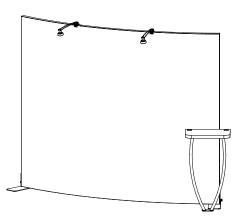
Attach clamp of stem light to top of horizontal extrusion where desired.

Twist knob on back to tighten in place.

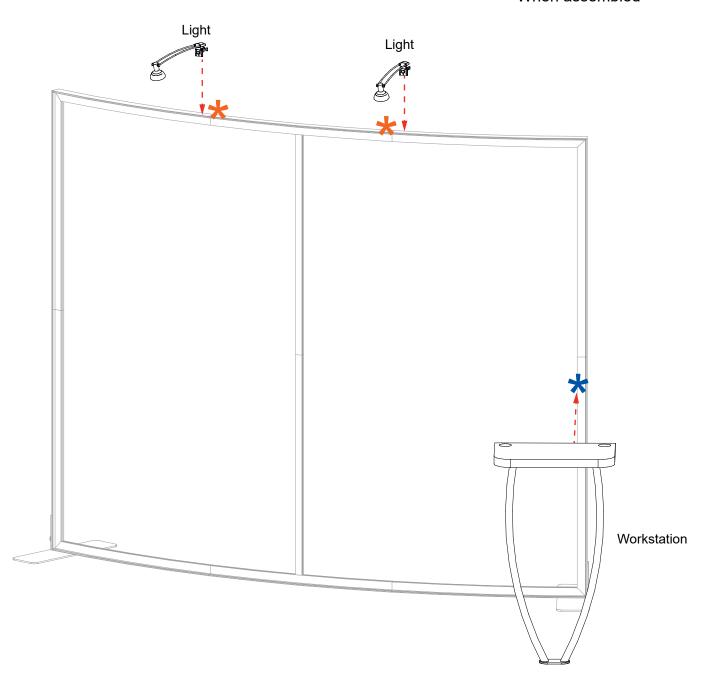


Steps:

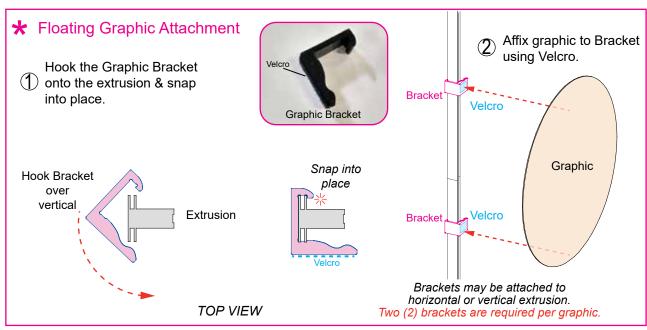
- Attach Workstation Mounting Bracket to backwall vertical as shown.
 See Workstation Bracket Attachment detail.
- 2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
- 3) Attach Lights to top of backwall as shown. See Light Attachment detail.



When assembled

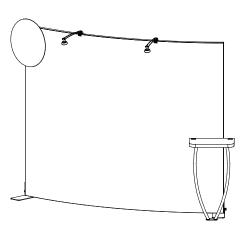


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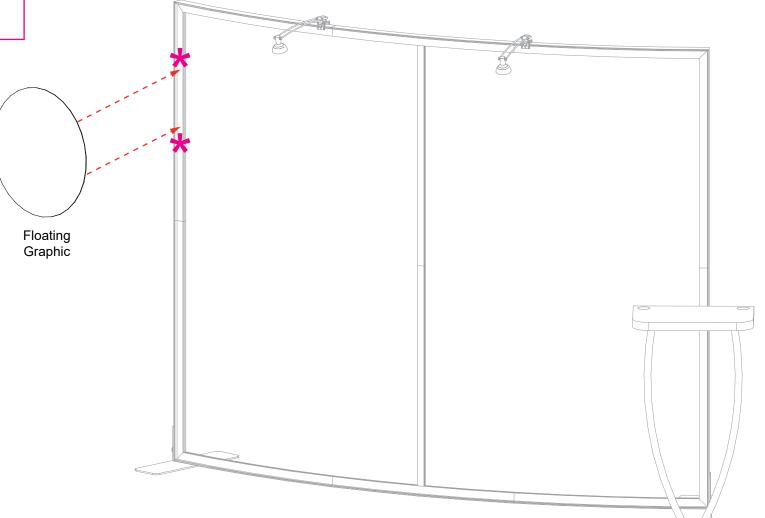


Steps:

1) Connect Floating Graphic to backwall using brackets. See Floating Graphic Attachment detail.



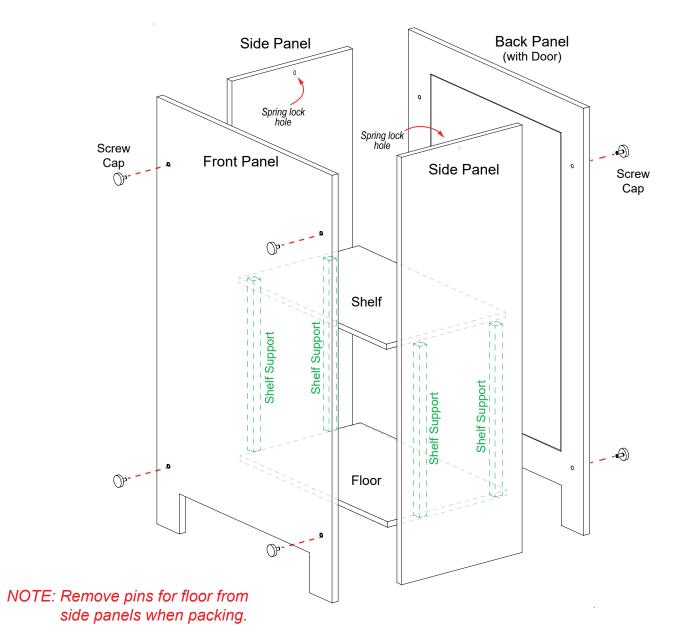
Completed Assembly



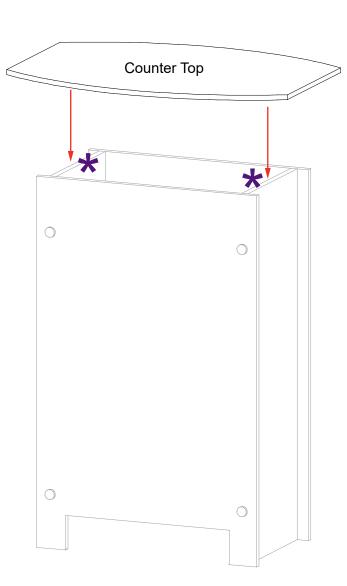
Or

Steps:

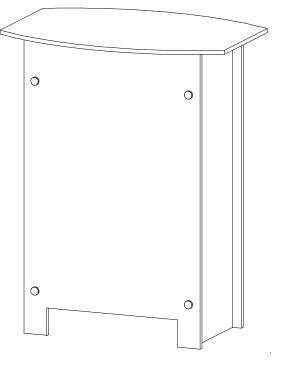
- 1) Attach pins at bottom interior of side panels. Note: Pins are designed to be slightly angled.
- 2) Use screw caps to secure side panels to front & back panels.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
- 5) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.



Pedestal Base Assembly



Pedestal Top Attachment



When assembled

