

Order #XXXXX General Information

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

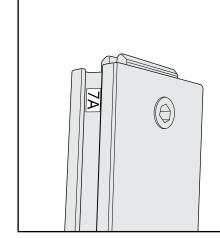
Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



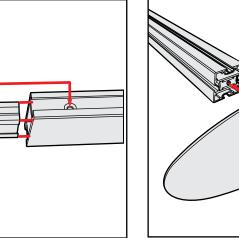
Spline Connection

Hex Tool - Essential for Assembly

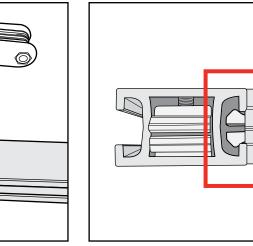




Part Identification - Numbering



Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

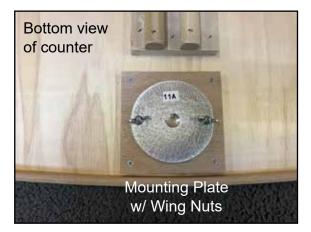
DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

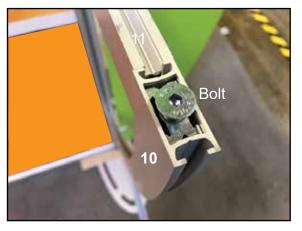
ALL CONNECTIONS MUST BE TIGHTLY SECURED



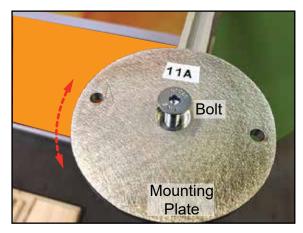
Order #XXXXX Counter Assembly



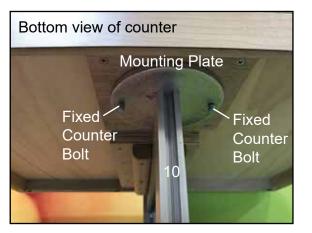
1) Mounting plate & wing nuts, in packed position.



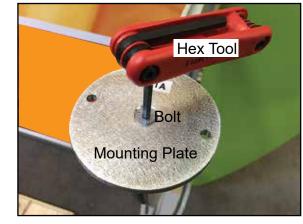
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



5) Tighten bolt, using hex tool, to secure.

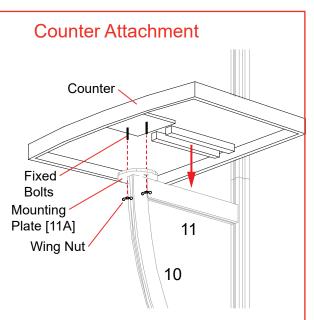


6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Completed Assembly





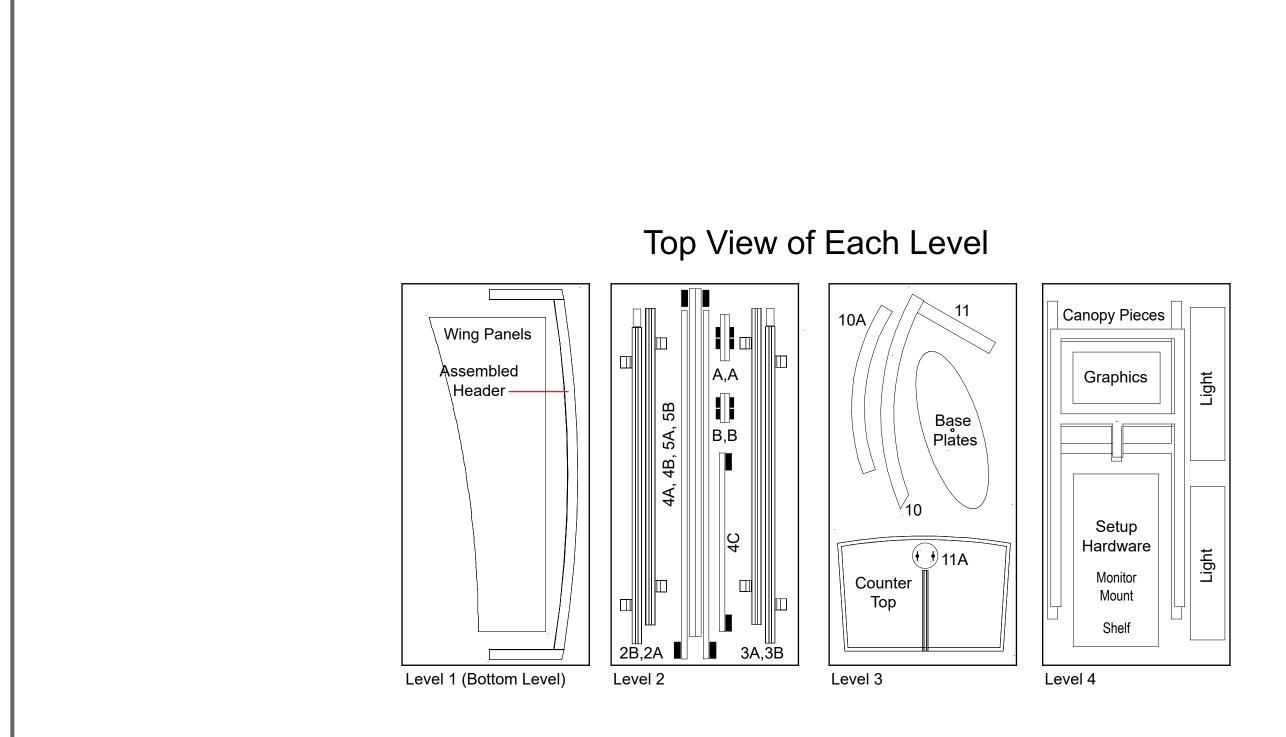
Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep bolt attached to [10], when packing.

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DESIGNS

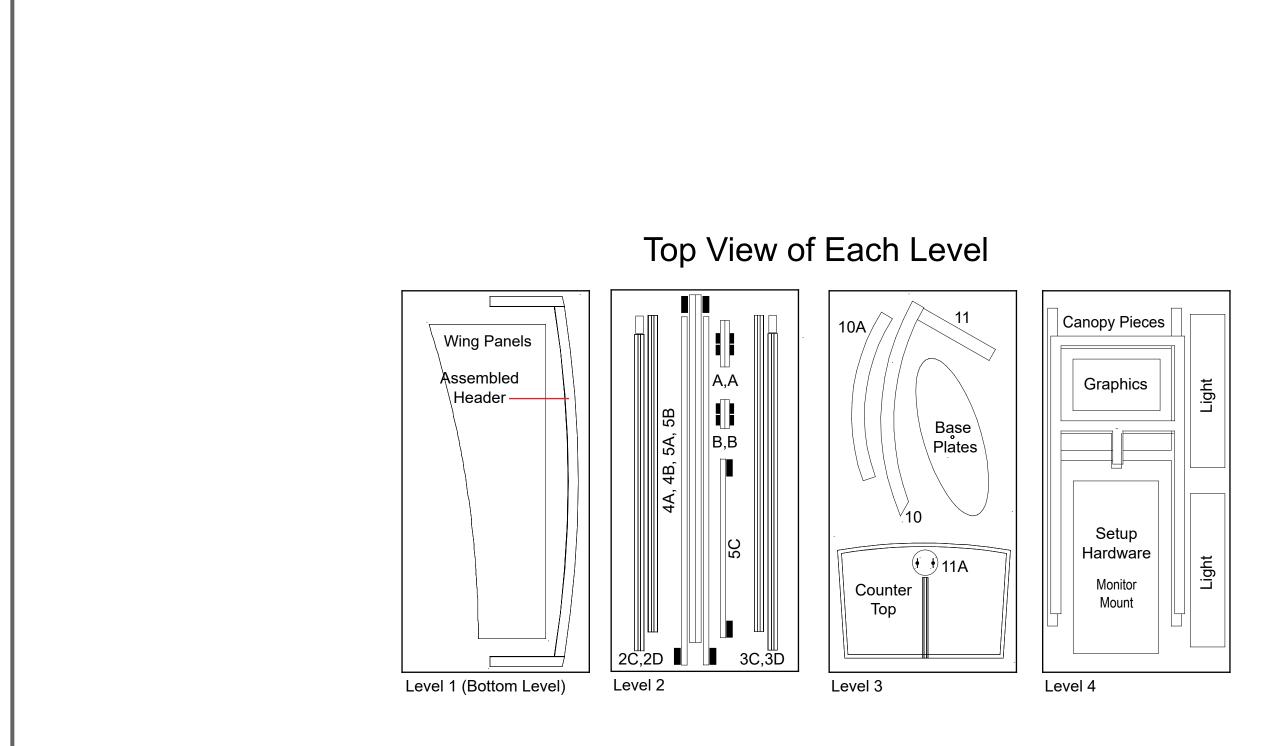
SACAGAWEA



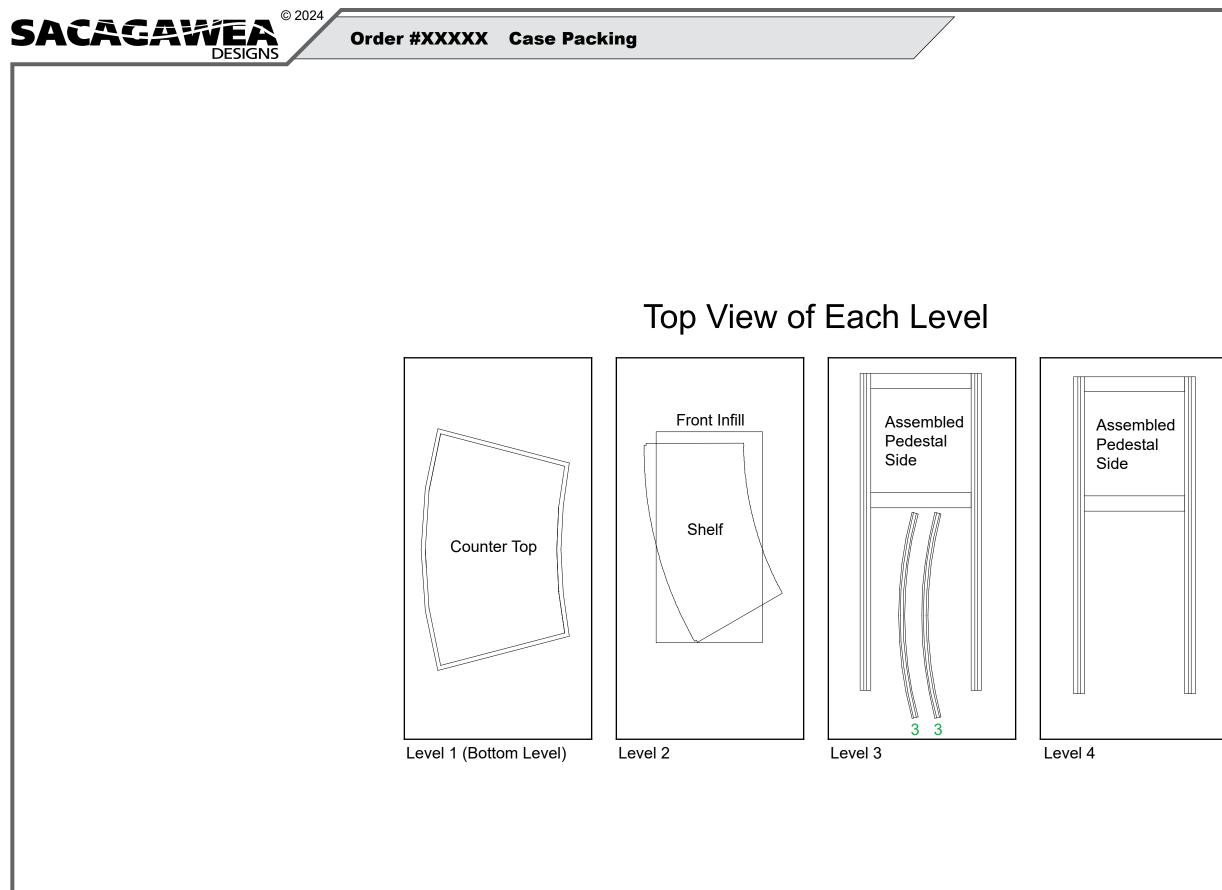
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DESIGNS

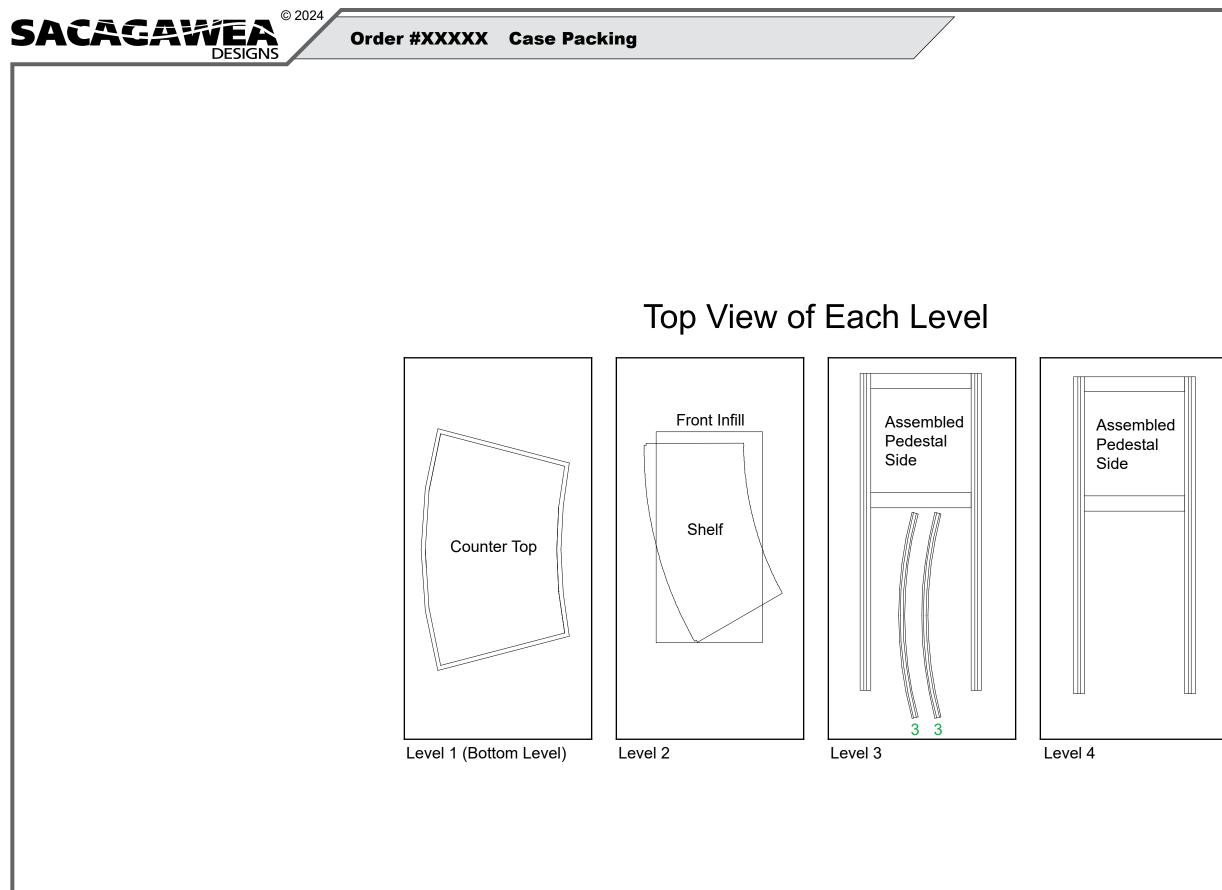
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Case 2 of 4









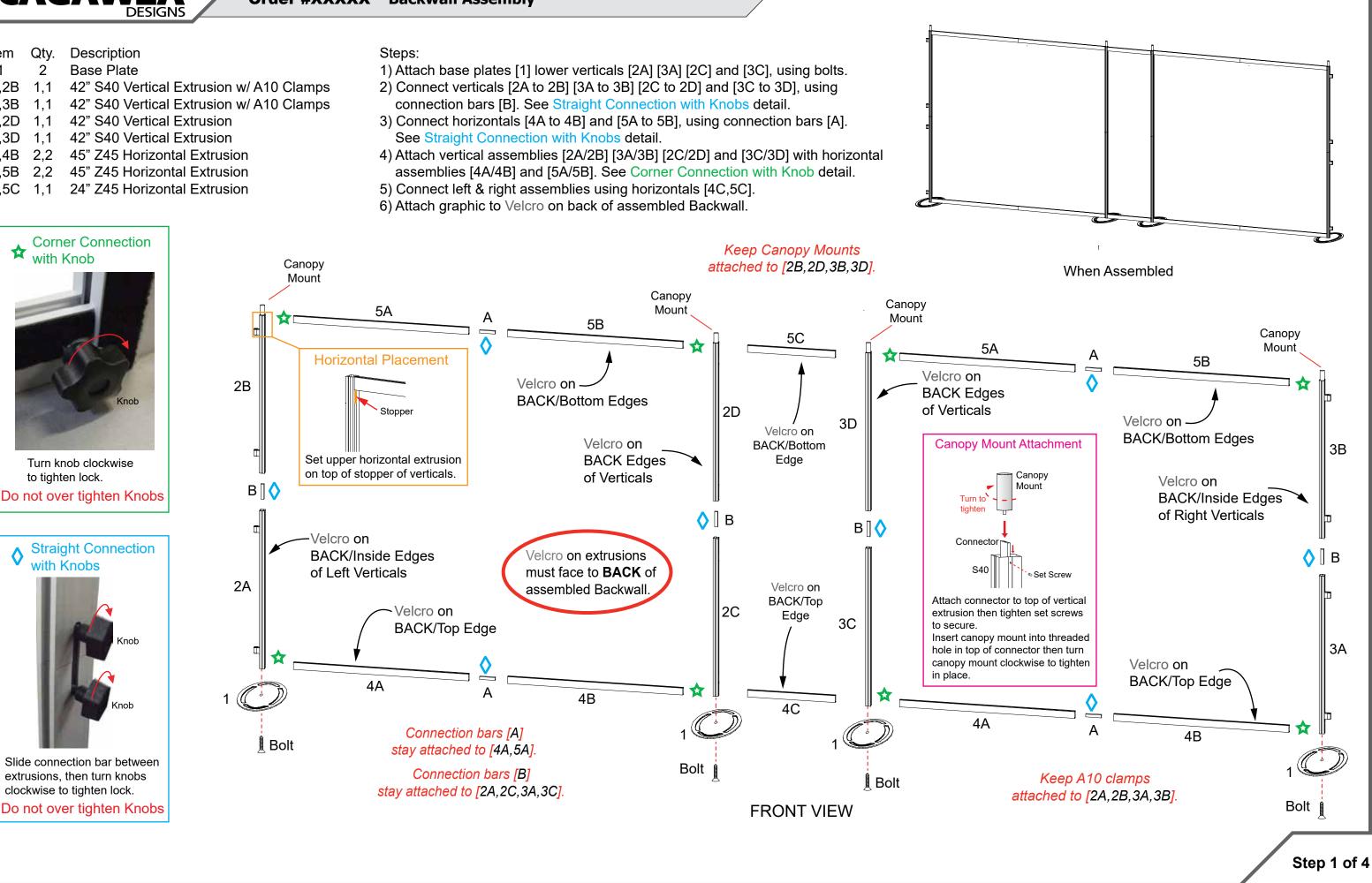
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Backwall Assembly Order #XXXXX

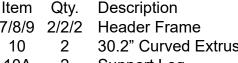
Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clam
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clam
2C,2D	1,1	42" S40 Vertical Extrusion
3C,3D	1,1	42" S40 Vertical Extrusion
4A,4B	2,2	45" Z45 Horizontal Extrusion
5A,5B	2,2	45" Z45 Horizontal Extrusion
4C,5C	1,1	24" Z45 Horizontal Extrusion

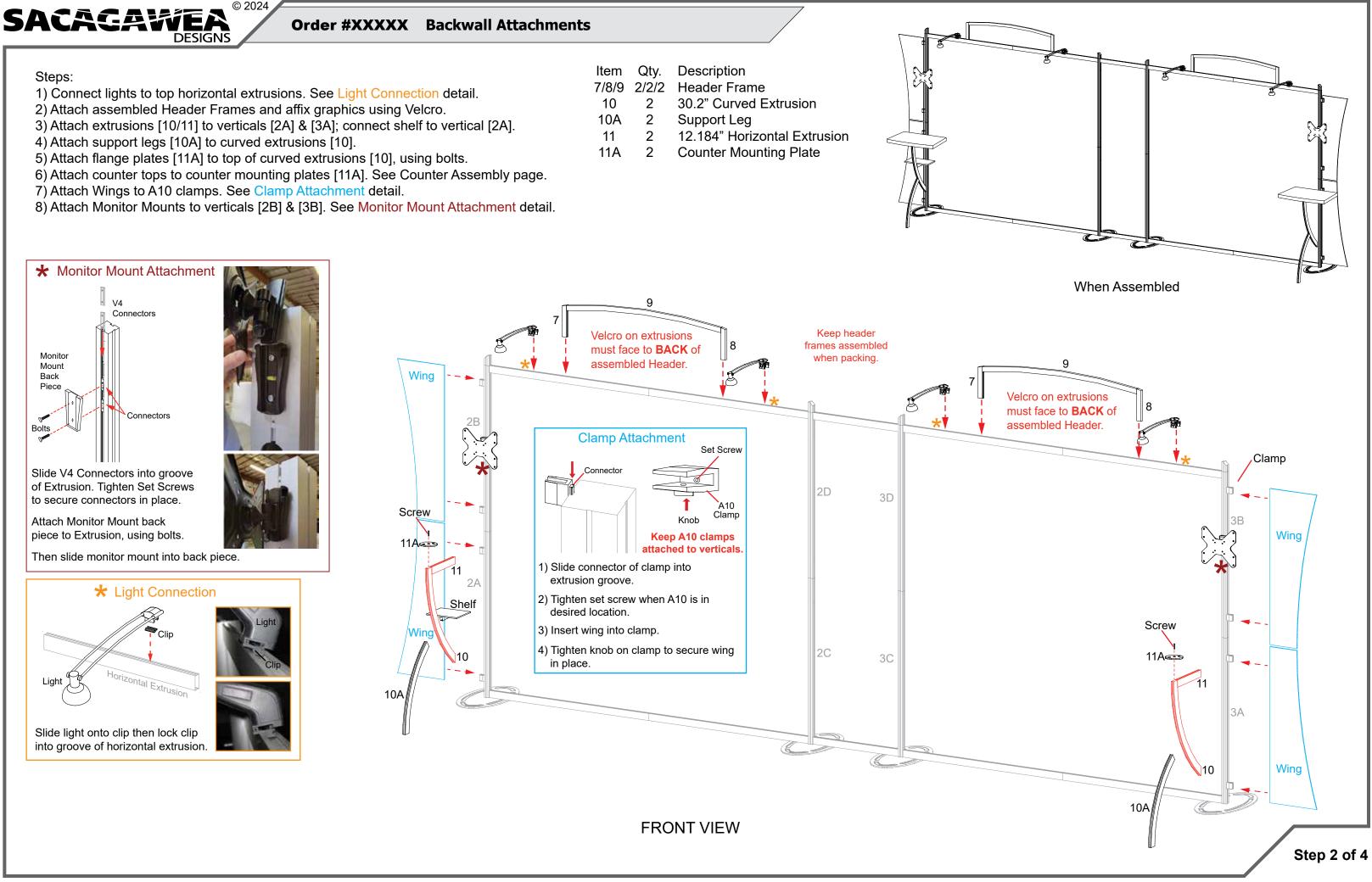
Steps:

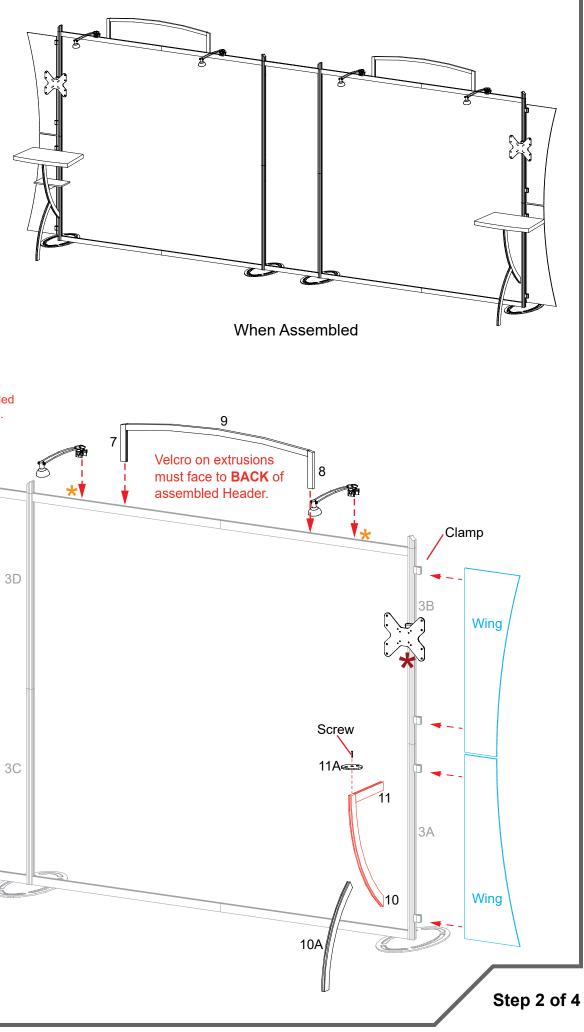
- connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.

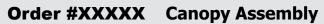


Steps:









Steps:

1) Connect canopy pieces together as shown.

2) Apply pillowcase graphic to assembled canopy



SACAGAWEA

Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

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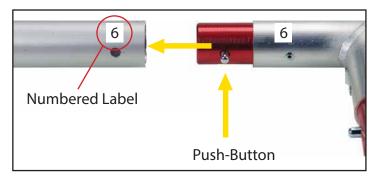
DESIGNS

Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

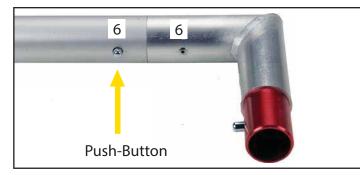
Cleaning and Packing Your Display

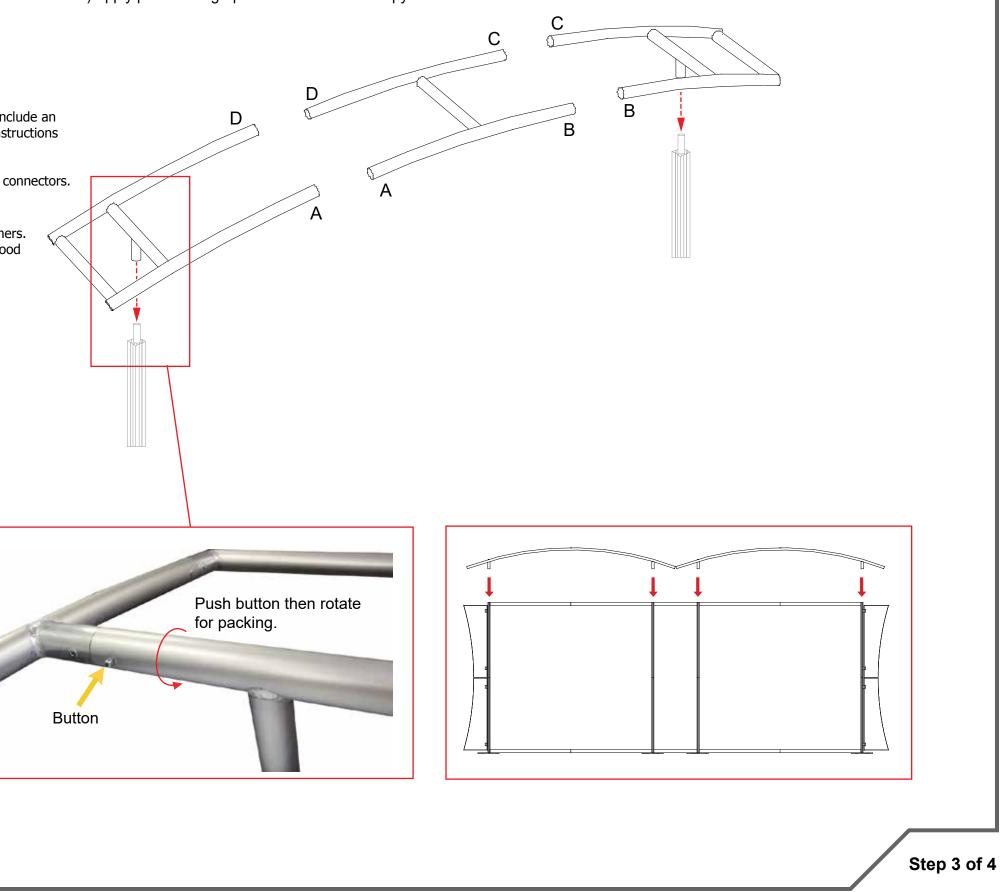
1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.

2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.





SACAGAW DESIGNS

Item	Qty	Description
1	8	38" S40 Vertical Extrusion
2,2A	4,4	12" Z45 Horizontal Extrusion
3	4	25" Z45 Horizontal Extrusion

Steps

1) Attach horizontals [2] and [2A] between verticals [1], with infills between.

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- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].

Repeat steps 1 through 4 for other pedestal assembly.

